

southco

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

STAINLESS STEEL PUSH-ON RETAINERS FOR NO. 12 SCREW FASTENER ASSEMBLIES

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
1-24-89	JHV		N.T.S.	J-12-6-1

REV.	DATE	DRAWN	REVISION	ITEM	PART NO.	MATERIAL	FINISH		
A	5/23/89	JHV	ADDED INSTALLATION INFORMATION	RETAINER	12-6-1	STAINLESS STEEL	PASSIVATED		
B	3/22/91	JAD	ADDED TOLERANCE BLOCK						
C	12APR93	ALC	PRN: 3-1-03						
D	24AUG95	JSS	PRN: 12-201						
E	15SEP2000	FJB/CHW	PRN: 12-284						

ALL DIMENISONS ARE IN INCHES. ALL DIMENSIONS WITHOUT TOLERANCES ARE REFERENCE.

THIRD ANGLE PROJECTION

A4 PAPER SIZE

NOTES:

- A - MAX. PANEL THICKNESS - TO INSURE THAT RETAINER SEATS PROPERLY BETWEEN SCREW THREADS AND PANEL, THE ACTUAL PANEL THICKNESS PLUS .034 ADDITIONAL CLEARANCE MUST BE LESS THAN "MAX. OUTER PANEL THICKNESS" IN SCREW SELECTION TABLE IN SOUTHCO HANDBOOK.
- B - FOR DRAWING OF RETAINER ONLY SEE J-12-6-1A.

