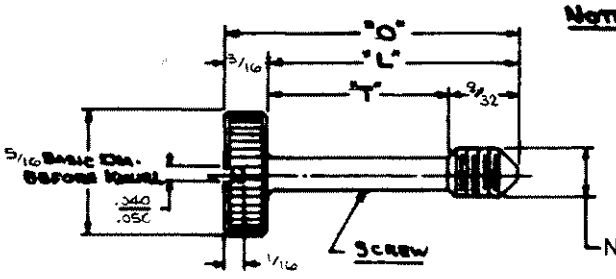

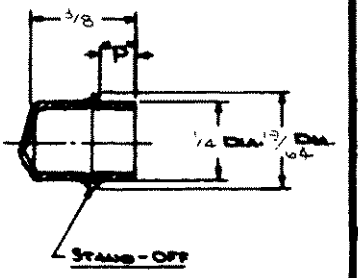

Note: Parts Shipped Unassembled.

Item	Material	Finish
Screw	STAINLESS STEEL	PASSIVATE
Stand-Off	STAINLESS STEEL	PASSIVATE

Note: These Assemblies Are Non-Repairable Items And Components Are Not Available As Replacement Or Repair Parts.

Assembly Part Numbers		T	L	O	P
Slotted	Unslotted				
51-18-406-24	51-28-406-24	3/8	21/32	27/32	1/16
-506-	-506-				3/32
-606-	-606-				1/8
-407-	-407-	7/16	23/32	29/32	1/16
-507-	-507-				3/32
-607-	-607-				1/8
-408-	-408-	1/2	25/32	31/32	1/16
-508-	-508-				3/32
-608-	-608-				1/8
-409-	-409-	9/16	27/32	1 1/32	1/16
-509-	-509-				3/32
-609-	-609-				1/8
-410-	-410-	5/8	29/32	1 3/32	1/16
-510-	-510-				3/32
51-18-610-24	51-28-610-24				1/8
51-18-411-24		11/16	31/32	1 5/32	1/16
		3/4	1 1/32	1 7/32	
51-18-512-24					3/32
	51-28-612-24				1/8

THESE ASSEMBLIES ARE NON-REPAIRABLE ITEMS AND COMPONENTS ARE NOT AVAILABLE AS REPLACEMENT OR REPAIR PARTS.

For Installation Instructions See J-51-13

N°51 Fastener Assemblies

N° 6-32 Thread 5/16 Dia. Head

SOUTHCO

Rev.	Date	By	Revisions
I	4-5-92		DELETED PREVIOUS REV.; PRN: S-1-01
J	4-5-93		PRN: 58-83
K	6/6/23	JCW	PRN: 58-95
L	5 Mar 98		PRN: S-1-03

Rev.	Mtr	Qty.
A	7/16	1
B		
C		
D		

Date	Scale	Tol.	Finish	Mtrl.	Drawing Number
3-30-64					J-51-2

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