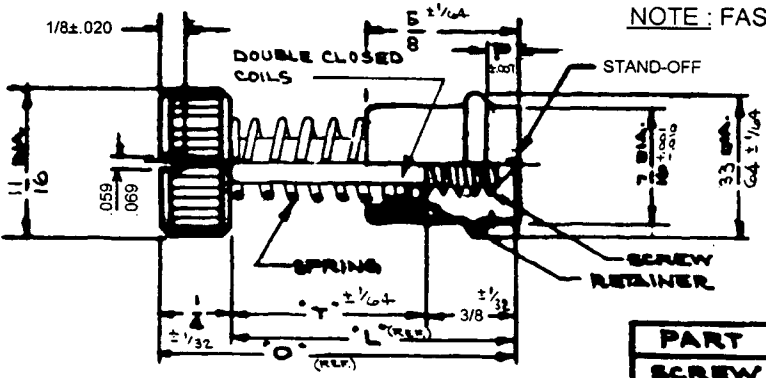
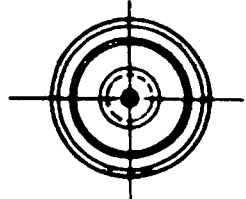


SOUTHC0 N853 FASTENER ASSEMBLIES
1/4-20 x 1/4-28 THREADS 1/16 DIA. HEAD
J-53-1-26
N.T.S.
K.L.H.

J-53-1-26



NOTE: FASTENER SHIPPED UNASSEMBLED



PROPRIETARY ITEM—EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHC0, INC.

| PART | MATERIAL | FINISH |
|-----------|-----------------|-----------------------|
| SCREW | STAINLESS STEEL | BLACK ORGANIC COATING |
| STAND-OFF | STAINLESS STEEL | BLACK ORGANIC COATING |
| RETAINER | STAINLESS STEEL | PASSIVATE |
| SPRING | STAINLESS STEEL | PASSIVATE |

REV. B 5MAR 73-RR PRN 5-1-03
REV. A 1-13-82-64 PRN 3-1-01

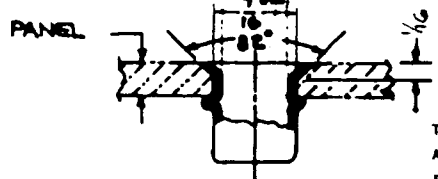
ASSEMBLY PART NUMBERS

| SLOTTED | | UNSLOTTED | | T | L | O | P |
|---------------|---------------|---------------|---------------|-------|------|------|------|
| 1/4-20 UNC-2A | 1/4-28 UNF-2A | 1/4-20 UNC-2A | 1/4-28 UNF-2A | | | | |
| 53-11-110-26 | 53-14-110-26 | 53-21-110-26 | 53-24-110-26 | 5/16 | 1/8 | 1/4 | 1/8 |
| 53-11-210-26 | 53-14-210-26 | 53-21-210-26 | 53-24-210-26 | | | | 3/16 |
| 53-11-310-26 | 53-14-310-26 | 53-21-310-26 | 53-24-310-26 | | | | 1/4 |
| 53-11-111-26 | 53-14-111-26 | 53-21-111-26 | 53-24-111-26 | 3/8 | 1/8 | 5/16 | 1/8 |
| 53-11-211-26 | 53-14-211-26 | 53-21-211-26 | 53-24-211-26 | | | | 3/16 |
| 53-11-311-26 | 53-14-311-26 | 53-21-311-26 | 53-24-311-26 | | | | 1/4 |
| 53-11-112-26 | 53-14-112-26 | 53-21-112-26 | 53-24-112-26 | 1/2 | 1/8 | 3/8 | 1/8 |
| 53-11-212-26 | 53-14-212-26 | 53-21-212-26 | 53-24-212-26 | | | | 3/16 |
| 53-11-312-26 | 53-14-312-26 | 53-21-312-26 | 53-24-312-26 | | | | 1/4 |
| 53-11-113-26 | 53-14-113-26 | 53-21-113-26 | 53-24-113-26 | 5/8 | 3/16 | 7/16 | 1/8 |
| 53-11-213-26 | 53-14-213-26 | 53-21-213-26 | 53-24-213-26 | | | | 3/16 |
| 53-11-313-26 | 53-14-313-26 | 53-21-313-26 | 53-24-313-26 | | | | 1/4 |
| 53-11-114-26 | 53-14-114-26 | 53-21-114-26 | 53-24-114-26 | 7/8 | 1/4 | 1/2 | 1/8 |
| 53-11-214-26 | 53-14-214-26 | 53-21-214-26 | 53-24-214-26 | | | | 3/16 |
| 53-11-314-26 | 53-14-314-26 | 53-21-314-26 | 53-24-314-26 | | | | 1/4 |
| 53-11-115-26 | 53-14-115-26 | 53-21-115-26 | 53-24-115-26 | 15/16 | 5/16 | 9/16 | 1/8 |
| 53-11-215-26 | 53-14-215-26 | 53-21-215-26 | 53-24-215-26 | | | | 3/16 |
| 53-11-315-26 | 53-14-315-26 | 53-21-315-26 | 53-24-315-26 | | | | 1/4 |
| 53-11-116-26 | 53-14-116-26 | 53-21-116-26 | 53-24-116-26 | 1 1/8 | 3/8 | 5/8 | 1/8 |
| 53-11-216-26 | 53-14-216-26 | 53-21-216-26 | 53-24-216-26 | | | | 3/16 |
| 53-11-316-26 | 53-14-316-26 | 53-21-316-26 | 53-24-316-26 | | | | 1/4 |

INSTALLATION METHOD 'A'

INSTALLATION METHOD 'B'

FOR FASTENER INSTALLATION SEE DIM. J-53-1



THESE ASSEMBLIES ARE NON-REPAIRABLE ITEMS AND COMPONENTS ARE NOT AVAILABLE AS REPLACEMENT OR REPAIR PARTS.

| WHEN DIMENSION 'P' IS: | PANEL RANGE IS: | |
|------------------------|-----------------|---------------|
| | METHOD 'A' | METHOD 'B' |
| 1/8 | 7/64 TO 9/64 | 1/16 TO 5/64 |
| 3/16 | 11/64 TO 13/64 | 3/32 TO 9/64 |
| 1/4 | 15/64 TO 17/64 | 5/32 TO 13/64 |

| | | | | |
|-----------|------|---|---|--|
| U.S. DATE | APP. | | | |
| A | B | C | D | |