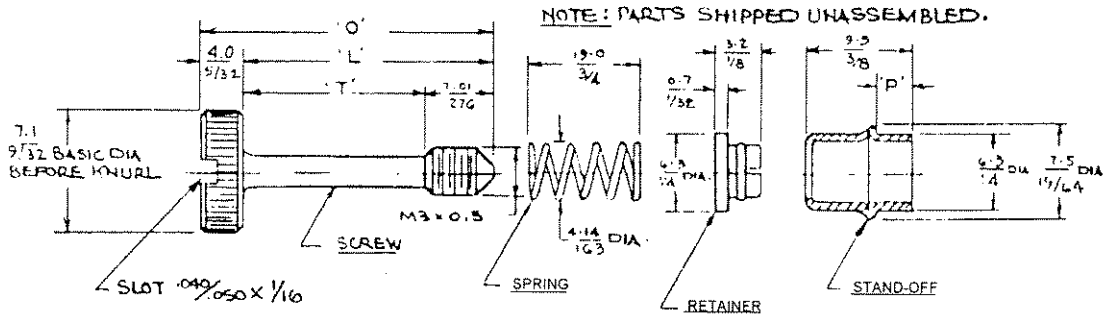


PROPRIETARY ITEM—EXCEPT FOR USES EXPRESSLY GRANTED IN WRITINGS, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.



NOTE: PARTS SHIPPED UNASSEMBLED.

ITEM	MATERIAL	FINISH
SCREW	STAINLESS STEEL	BLACK ORGANIC COATING
STAND-OFF	STAINLESS STEEL	BLACK ORGANIC COATING
SPRING	STAINLESS STEEL	PASSIVATE
RETAINER	THERMOPLASTIC	NATURAL

NOTE: FOR INSTALLATION INSTRUCTIONS, SEE DWG. J-53-21

ASSEMBLY PART N ^o	T	L	O	P
53-72-410-26				1.6 7/6
- 510 -	18.00 394	17.00 709	21.00 827	2.3 3/32
- 610 -				3.2 7/8
- 412 -				1.6 7/6
- 512 -	12.00 472	19.00 748	23.00 906	2.3 3/32
- 612 -				3.2 7/8
- 414 -				1.6 7/6
- 514 -	14.00 551	21.00 827	23.00 984	2.3 3/32
- 614 -				3.2 7/8
- 416 -				1.6 7/6
- 516 -	16.00 630	23.00 906	27.00 1,063	2.3 3/32
- 616 -				3.2 7/8
- 418 -				1.6 7/6
- 518 -	18.00 709	25.00 984	29.00 1,142	2.3 3/32
53-72-618-26				3.2 7/8

REV.	DATE	BY		REVISIONS
		CHKD	CHKD	

CAUTION: EXCESS TORQUE WILL DAMAGE THE RETAINER, DO NOT EXCEED 3 1/2 IN.-LBS. TIGHTENING TORQUE.

THESE ASSEMBLIES ARE NON-REPAIRABLE ITEMS AND COMPONENTS ARE NOT AVAILABLE AS REPLACEMENT OR REPAIR PARTS.