	\bigvee		
V		REVISION HISTORY	
		REV DATE BY	DESCRIPTION
NOTES:		C 03NOV2015 MAL/JQ PR	N: P2015-2208
1. DRILL 2. PLACE 3. PROVID 4. PRESS RECOMM	ION INSTRUCTIONS: OR PUNCH INSTALLATION HOLE. FERRULE INTO INSTALLATION HOLE. E SOLID BACK-UPBEHIND HOLE WITH CLEARANCE HOLE FOR ON HEAD OF STUD UNTIL SHOULDER OF FERRULE IS FIRMLENDED LOAD OF 8,000 N FOR STEEL, Rb<60. RECOMMENDE CANNOT TOUCH PLASTIC DURING INSTALLATION.	LY AGAINST OUTER PANEL.	M. SCALE 1:1
B. MATERIAL FERRULE A SPRING: S STUD: HAR KNOB: PC/ TRI OR C. PARTS SHI D. RoHS COMP	AND FINISH: ND END CAP: STEEL, ZINC PLATE PLUS SEALER. TAINLESS STEEL, PASSIVATED(NOT SHOWN) DENED STEEL, ZINC PLATE PLUS SEALER. ABS UL94 VO RATED, FLAME RETARDANT; ARYLPHOSPHATE (DOES NOT CONTAIN BROMINATED, CHLOR HALOGENATED ADDITIVES). PPED BULK. LIANT.	INATED, H FACE PUNCH	— PULL UP ON KNOB TO RETRACT. ROTATE 90° TO KEEP IN RETRACTED POSITION. ANOTHER 90° TURN RETURNS STUD TO
STUD KNOB	SMOOT	H FACE PUNCH	NORMAL POSITION
FERRULE 0.7			H2=13.6
Ø 7 . 8 END CAP P1=4 . 4	4.5 MIN +0.		
Ø 6.6 EDGE OF HOLE MUST BE SHARP	Ø 4 . 3 + 0 .	RETRACTE	
OUTER	PANEL Ø9 MIN ——	D BACK UP TOOL -000 BLAC SEE J-47-	
Ø 6.7 +0.08 O.8 MIN	RELEASED THIRD ANGLE	DETAILS	56-311-EEE PART NUMBER
	PROJECTION MILLIMETERS [IN]	SOUTH CONNECT. CREATE.	INNOVATE
	SURFACE AREA TOLERANCES UNLESS OTHERWISE NO	TED DESCRIPTION 56 MINI PL	IINCER
Ø4.3 +0.13 INNER PANEL OR FRAME	VOLUME ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR	PRESS-IN, 4C KNOB OVER	UNGER RMOLD, STAY OPEN
PANEL PREPARATION	PROPRIETARY ITEM EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC. PER ASME Y14.5M-1994		56-311-EEE SALE 3:1 SHEET 1 OF 1
<u> </u>			