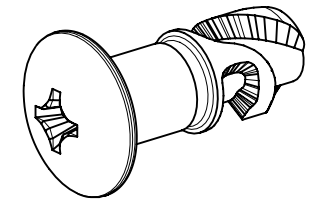
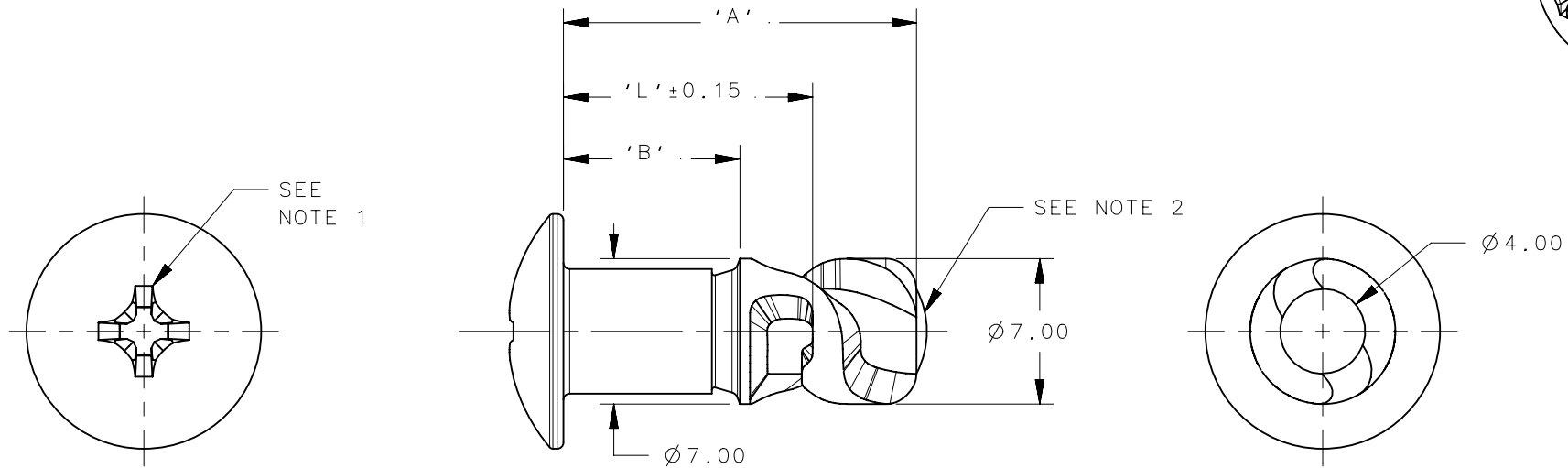


REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
A	10NOV2014	BGL/MG	PRN: P2014-2243



SCALE 2:1



NOTES:

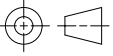

1. PHILLIPS RECESS NOT ORIENTED WITH CAM.
2. ROLLING DISPLACEMENT AT THIS END MAY PROJECT 1.0 MAX. FROM TERMINATION OF 'A' DIMENSION.

D2-517-7XX-1XX	STUD	CARBON STEEL	CASE HARDENED	SEE SHEET 2
PART NUMBER	TYPE OF COMPONENT	MATERIAL	HEAT TREAT	FINISH
THIRD ANGLE PROJECTION		 CONNECT • CREATE • INNOVATE		
MILLIMETERS [IN]				
TOLERANCES UNLESS OTHERWISE NOTED		DESCRIPTION		
ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.		RAPIER STUD, SIZE 7 PHILLIPS RECESS		
PROPRIETARY ITEM EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.		SIZE A4	SYSTEM NX	DWG NO. J-D2-517-7XX-1XX
PER ASME Y14.5M-1994		DRAWN BY BGL/MG	DATE 10NOV2014	SCALE 3:1
				SHEET 1 OF 2

PART NUMBER	STUD DIMENSIONS		
	A'	B'	L'
D2-517-709-1XX	14.0	5.5	9.0
D2-517-710-1XX	15.0	6.5	10.0
D2-517-711-1XX	16.0	7.5	11.0
D2-517-712-1XX	17.0	8.5	12.0
D2-517-713-1XX	18.0	9.5	13.0
D2-517-714-1XX	19.0	10.5	14.0
D2-517-715-1XX	20.0	11.5	15.0
D2-517-716-1XX	21.0	12.5	16.0
D2-517-717-1XX	22.0	13.5	17.0
D2-517-718-1XX	23.0	14.5	18.0
D2-517-719-1XX	24.0	15.5	19.0
D2-517-720-1XX	25.0	16.5	20.0
D2-517-721-1XX	26.0	17.5	21.0
D2-517-722-1XX	27.0	18.5	22.0
D2-517-723-1XX	28.0	19.5	23.0
D2-517-724-1XX	29.0	20.5	24.0
D2-517-725-1XX	30.0	21.5	25.0
D2-517-726-1XX	31.0	22.5	26.0
D2-517-727-1XX	32.0	23.5	27.0
D2-517-728-1XX	33.0	24.5	28.0
D2-517-729-1XX	34.0	25.5	29.0
D2-517-730-1XX	35.0	26.5	30.0
D2-517-731-1XX	36.0	27.5	31.0
D2-517-732-1XX	37.0	28.5	32.0
D2-517-733-1XX	38.0	29.5	33.0
D2-517-734-1XX	39.0	30.5	34.0
D2-517-735-1XX	40.0	31.5	35.0
D2-517-736-1XX	41.0	32.5	36.0
D2-517-737-1XX	42.0	33.5	37.0
D2-517-738-1XX	43.0	34.5	38.0
D2-517-739-1XX	44.0	35.5	39.0
D2-517-740-1XX	45.0	36.5	40.0
D2-517-741-1XX	46.0	37.5	41.0
D2-517-742-1XX	47.0	38.5	42.0

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
A	10NOV2014	BGL/MG	PRN: P2014-2243

'XX' SUFFIX NUMBER	FINISH
30	SILVER ORGANIC - Cr6 FREE
31	BLACK ORGANIC - Cr6 FREE
51	BLACK XYLAN TO DZUS 1080 PT1
58	BLACK ORGANIC - Cr6 FREE
90	ZINC PLATE AND PASSIVATE - Cr6 FREE
91	ZINC PLATE AND BLACK PASSIVATE - Cr6 FREE
38	SILVER ORGANIC - ULTRA PERFORMANCE
80	REPLACED BY FINISH SUFFIX '30'
64	

	THIRD ANGLE PROJECTION 	 CONNECT • CREATE • INNOVATE	
	MILLIMETERS [IN]		
SURFACE AREA	TOLERANCES UNLESS OTHERWISE NOTED	DESCRIPTION RAPIER STUD, SIZE 7 PHILLIPS RECESS	
VOLUME	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.	SIZE A4	SYSTEM NX
PROPRIETARY ITEM <small>EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.</small>	PER ASME Y14.5M-1994	DWG NO. J-D2-517-7XX-1XX	
		DRAWN BY BGL/MG	DATE 10NOV2014
		SCALE 3:1	SHEET 2 OF 2