

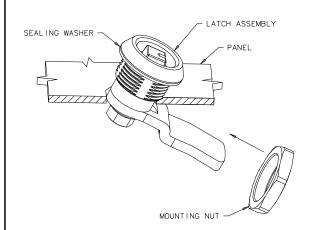
HOUSING: 304 AND 316, PASSIVATED DRIVE STUD: 304 AND 316, PASSIVATED CAM: 304, PASSIVATED. 316, ELECTROPOLISHED MOUNTING NUT: 316, PASSIVATED CAM MOUNTING SCREW: 316, PASSIVATED INTERNAL SPRING: 302 PASSIVATED O-RING: NITRILE, BLACK SEALING WASHER: POLYURETHANE, BLACK

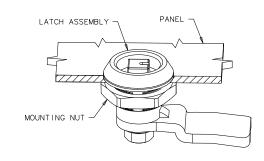
	outh	PF GF	OPRIETARY ITEM - EXCEPT AANTED IN WRITING INFORMA REON IS CONFIDENTIAL AND ID OTHERWISE ARE RESERVED	FOR USES EXP	PRESSLY SED PATENT	E5	QUAD			NLESS		DATE			SCALE	211111111111111111111111111111111111111		
_	Jucin		D OTHERWISE ARE RESERVED	BY SOUTHCO,	, INC.		MZZ	2 X Z3	WIIH	DETEN	I	120CT2005	MGG		1:1	J-E5-3	2	
REV		DRAWN/CHK[MILLIMET	ERS	
Α	16NOV2005	MGG	PRN: P2005-16		NOT	ES:												
В	B 19N0V2020 CMS/MDW PRN: P2020-2147					 SEE SHEET 1 FOR PART NUMBERS, MATERIAL AND FINISH, AND PANEL PREPARATION. 										ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY		
																THIRD ANGLE PROJECTION	A3 PAPER SIZE	
																SHEET 2 C)F 2	
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INSTALLATION METHOD 1

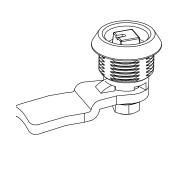
USE WHEN GRIP IS EQUAL TO OR EXCEEDS PANEL THICKNESS BY 9mm.

- 1. PLACE SEALING WASHER ONTO LATCH HOUSING.
- 2. TILT LATCH THROUGH MOUNTING HOLE.
- 3. INSTALL MOUNTING NUT AND TIGHTEN TO 20Nm MAX.





PART NUMBER E5-32-2422-121 SHOWN



INSTALLATION METHOD 2

REQUIRED WHEN GRIP DOES NOT EXCEED PANEL THICKNESS BY 9mm.

- 1. REMOVE SCREW FROM HOUSING, DETACHING CAM FROM LATCH ASSEMBLY.
- 2. PLACE SEALING WASHER ONTO LATCH HOUSING.
- 3. INSERT HOUSING ASSEMBLY INTO MOUNTING HOLE, ENSURING THAT CAM INDICATOR POINTS TO INTENDED CAM LOCATION.
- 4. INSTALL MOUNTING NUT AND TIGHTEN TO 20Nm MAX.
- 5. RE-ATTACH CAM TO HOUSING ASSEMBLY, ENSURING THAT CAM IS ALLIGNED WITH CAM INDICATOR.
- 6. INSTALL SCREW AND TIGHTEN TO 10Nm MAX.

