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PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

NO. N7 CAPTIVE NUT ASSEMBLY
PRESS-IN STYLE, M4 OR 8-32 THREAD SIZE

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
01MAR95	JSS	DAZ	2:1	J-N7-22

REV	DATE	DRAWN/CHKD	DESCRIPTION	PART NUMBER	THREAD SIZE	KNOB FINISH	KNOB STYLE	DIMENSION "L"	
A	03JUL95	DAZ	PRN: N7-03	N7-22-10	M4	NATURAL	THRU HOLE	12.5	MILLIMETERS
B	01AUG2005	CSC/MDY	PRN: P2005-0747	N7-22-50	M4	BLACK	THRU HOLE	12.5	
C	06APR2006	RLR/MDY	PRN: P2006-0493	N7-22-11	M4	NATURAL	BLIND HOLE	17.9	
D	14FEB2012	CMS/TVA	PRN: P2011-1182	N7-22-51	M4	BLACK	BLIND HOLE	17.9	
				N7-72-10	8-32	NATURAL	THRU HOLE	12.5	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.
				N7-72-50	8-32	BLACK	THRU HOLE	12.5	
				N7-72-11	8-32	NATURAL	BLIND HOLE	17.9	
				N7-72-51	8-32	BLACK	BLIND HOLE	17.9	

THIRD ANGLE PROJECTION  A4 PAPER SIZE

INSTALLATION INSTRUCTIONS:

1. PREPARE HOLE IN PANEL AS SHOWN.
2. PROVIDE A SOLID BACK-UP SURFACE BEHIND THE PANEL.
3. PRESS THE ASSEMBLY INTO THE PANEL UNTIL ONLY THE TOP OF THE KNURL ON THE FERRULE IS VISIBLE.

MATERIAL AND FINISH:

- KNOB: ALUMINUM, NATURAL OR BLACK ENAMEL ORGANIC COATING.
- FERRULE: CASE HARDENED STEEL, ZINC PLATE, BRIGHT CHROMATE PLUS SEALER.
- SPRING: 302 STAINLESS STEEL, PASSIVATED.

