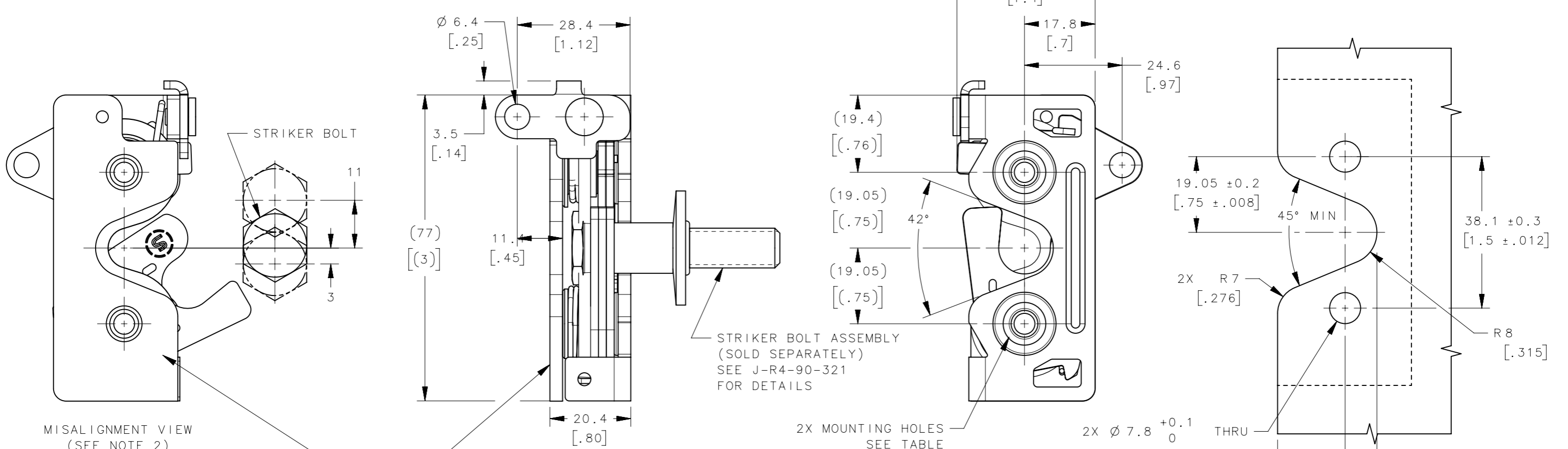


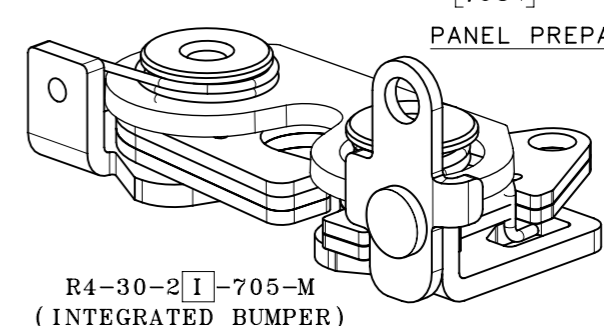
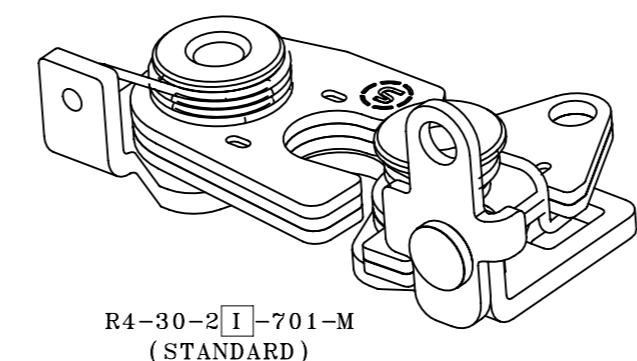
R4-30-2 I -70 B-M

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
D	26FEB2024	SAK/DMS	PRN: P2024-0345

- | | | |
|--------------------------|---------------------|------------------------------------|
| I MOUNTING OPTION | B LATCHING | M MATERIAL |
| 0 6.7 mm THRU HOLE | 1 STANDARD | 10 STEEL, ZINC PLATED |
| 1 1/4-20 THREAD | 5 INTEGRATED BUMPER | 15 STEEL, BLACK ZINC NICKEL PLATED |
| 2 M6 THREAD | | 77 STEEL, ZINC NICKEL PLATED |



OPTIONAL: (SOLD SEPARATELY)
SUPPORT PLATE (R4-38-101-10)
SEE J-R4-38-101 FOR DETAILS



- NOTES:
- MATERIAL AND FINISH:
 - A. HOUSING, LEVER AND INTERNAL COMPONENTS: STEEL
 - B. PAWL AND TRIGGER: HARDENED STEEL
 - C. SPRINGS: STAINLESS STEEL, PASSIVATED
 - THE MISALIGNMENT VIEW ASSUMES THE LATCH IS CONNECTED TO A PERFECTLY RIGID DOOR AND HINGE; THEREFORE, THERE IS NO DOOR AND/OR HINGE SLACK ASSOCIATED WITH THESE DIMENSIONS, THE MISALIGNMENT VIEW DOES NOT TAKE FLEXING OF THE STRIKER BOLT INTO ACCOUNT.
 - SAME AS R4-30-4X-701-10 EXCEPT SINGLE STAGE.
 - RECOMMENDED MOUNTING TORQUE IS 9 Nm (80 INCH LBS).

THIRD ANGLE PROJECTION			
TOLERANCES UNLESS OTHERWISE NOTED	DESCRIPTION		
ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.	R4 LATCH ASSEMBLY - DUAL TRIGGER LH, STEEL, SINGLE STAGE		
PROPRIETARY ITEM	SIZE	SYSTEM	DWG NO.
EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.	A3	NX	J-R4-30-20-701-10
PER ASME Y14.5M-2009	DRAWN BY	DATE	SCALE
	RKS/VK	11DEC2019	1:1
			SHEET 1 OF 1