	TD-17-1-J		THIRD ANGLE PROJECTION SIZE	THE PERFORMAN VARY WITH EAC PRODUCT OF IT IS RECOMME OF THE PRODUC	SI ICE GUIDELINES SHOWN HAPPLICATION AND MI R SUFFICIENT DEFORM NDED THAT THE USER I IT FOR THE PURPOSE II	DUTHCO PERFORMANCE GUIDEL ON THIS PAGE ARE SUPPLIE ETHOD OF INSTALLATION. ST ATION TO MAKE PRODUCT INO REQUEST A PRODUCT SAMPLE VIENDED AND USER'S PARTIC	INES D AS A GENERAL GUIDE ONLY RENGTH DATA GIVEN IS FOR PERABLE. NO SAFETY FACTOR FOR TESTING TO DETERMINE ULAR APPLICATION.	, AS CONDITIONS FAILURE OF THE HAS BEEN APPLIED THE SUITABILITY	
D SCALE	STN								
DRAWN CHKD	Ľ M								
	190CT72 w	-		No.17 SCREW FASTENER					
DATE				<u>ultimate tension</u>					
۲				SCREW	ASSEMBLY		RECEPTACLES		
L	-			CARBON STEEL	S/S	RIVET TYPE 17-10015-13	RIVET TYPE 17-10015-14	"U" TYPE 17-10027-11	
				17-XX-XXX-11		5110 N (1150 LBS)	2890 N (650 LBS)	5110 N (1150 LBS)	
(					17-XX-XXX-12	5110 N (1150 LBS)	2890 N (650 LBS)	5110 N (1150 LBS)	
L	^^			ULTIMATE SHEAR					
	) SC			SCREW ASSEMBLY RECEPTACLES					
				CARBON STEEL	S/S	RIVET TYPE 17-10015-13	RIVET TYPE 17-10015-14	"U" TYPE 17-10027-11	
	.			17-XX-XXX-11		5220 N (1170 LBS)	5220 N (1170 LBS)	10200 N (2300 LBS)	
					17-XX-XXX-12	12400 N (2800 LBS)	12400 N (2800 LBS)	13300 N (3300 LBS)	
ESSLY	ONFIDENTIAL AND			<u>ultimate torque</u>					
SCLOSE		SCR   PT   ON		SCREW	ASSEMBLY		RECEPTACLES		
OR US				CARBON STEEL	S/S	RIVET TYPE 17-10015-13	RIVET TYPE 17-10015-14	"U" TYPE 17-10027-11	
EXCEP INFOR			TE FORMAT 2004-0069	17-XX-XXX-11		445 N (100 IN-LBS)	335 N (75 IN-LBS)	445 N (100 IN-LBS)	
- TEM - MRITING			E FO		17-XX-XXX-12	560 N (125 IN-LBS)	400 N (90 IN-LBS)	550 N (125 IN-LBS)	
	ა⊵	/ DATE DRAWN/CHKD DE:	B 09APR2002 GDM UPDATE C 20JAN2004 CHW/RLR PRN:P20	WHICH THE FASTENER FAILED.  FASTENER ASSEMBLIES USING A CARBON STEEL RECEPTACLE SHOULD  NOT BE TIGHTENED IN EXCESS OF 4 N-m (35 IN-LBS).  FASTENER ASSEMBLIES USING A STAINLESS STEEL RECEPTACLE SHOULD  NOT BE TIGHTENED IN EXCESS OF 2.8 N-M (25 IN-LBS).					